

DO NOT SCALE

ISSUE 2
08-03995-001 WAS
08-003995.
C/R 23376
27-7-92 AMJ

NOTES

8570 - REF DETAIL A

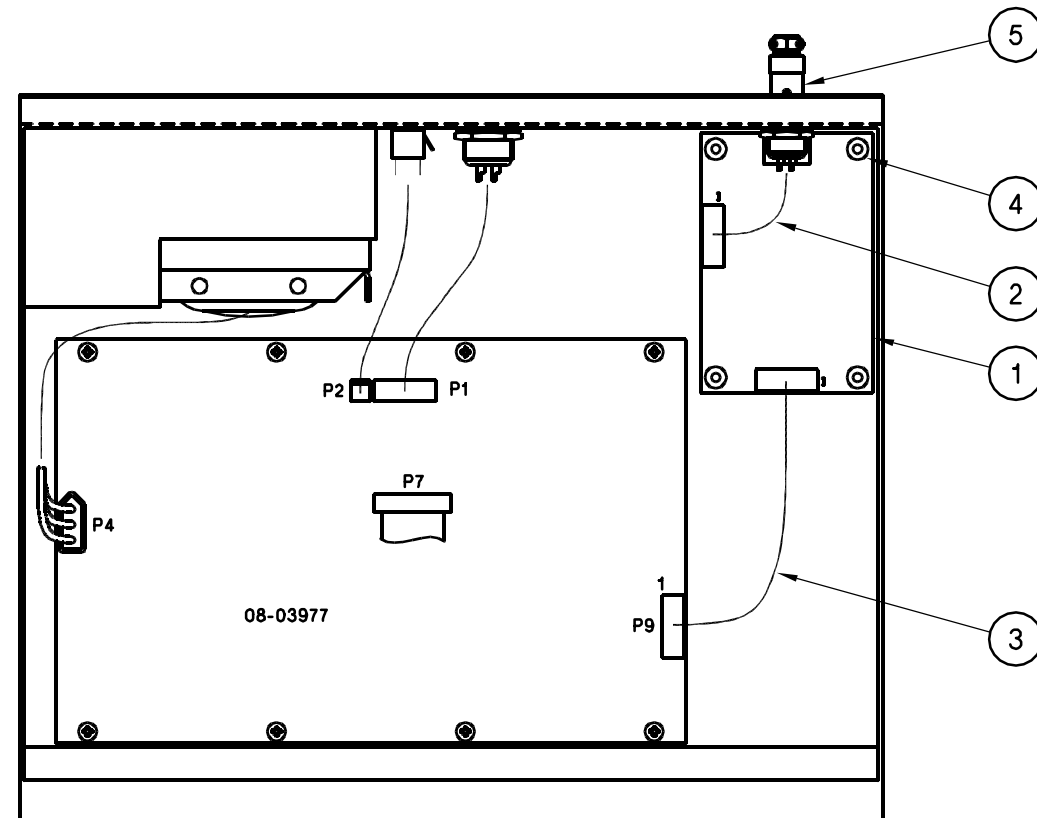
1. REMOVE 4 SCREWS SECURING CONSOLE TOP TO CHASSIS. DISCONNECT WIRING FROM CONNECTORS P1 & P7 ON AUDIO PROCESSING PCB, P3 ON MICROCONTROLLER & DISPLAY PCB AND INTERCONNECTING EARTHING WIRE ENABLING TOP COVER TO BE SEPARATED FROM CHASSIS.
2. IF CONVERTING FROM AN EXISTING 2W CONFIGURATION TO A 4W CONFIGURATION, REMOVE 2 SCREWS SECURING TYPE 8807 LINE ISOLATION UNIT TO CHASSIS, DISCONNECT P8 FROM AUDIO PROCESSING PCB & WITHDRAW UNIT.
3. FIT 8 PIN CONNECTOR ON LOOM 08-04152 (ITEM 2) TO 'LINE' CUT-OUT IN CHASSIS REAR PANEL.
4. FIT 4 WIRE INTERFACE PCB ASSEMBLY 08-03995-001 (ITEM 1) TO CHASSIS USING 4 SCREWS (ITEM 4).
5. FIT LOOM 08-04152 (ITEM 2) TO 4 WIRE INTERFACE PCB ASSEMBLY CONNECTOR P1 ENSURING RED DOT ON CONNECTOR ALIGNS WITH DOT ON PCB.
6. FIT LOOM 08-04153 (ITEM 3) TO 4 WIRE INTERFACE PCB ASSEMBLY P2 & AUDIO PROCESSING PCB ASSEMBLY P9 ENSURING RED DOTS ON CONNECTORS ALIGN WITH THOSE ON PCB'S.
7. REPLACE CABLES FROM MICROCONTROLLER & DISPLAY PCB. SECURE CONSOLE TOP TO CHASSIS WITH 4 SCREWS.

8571 - REF DETAIL B

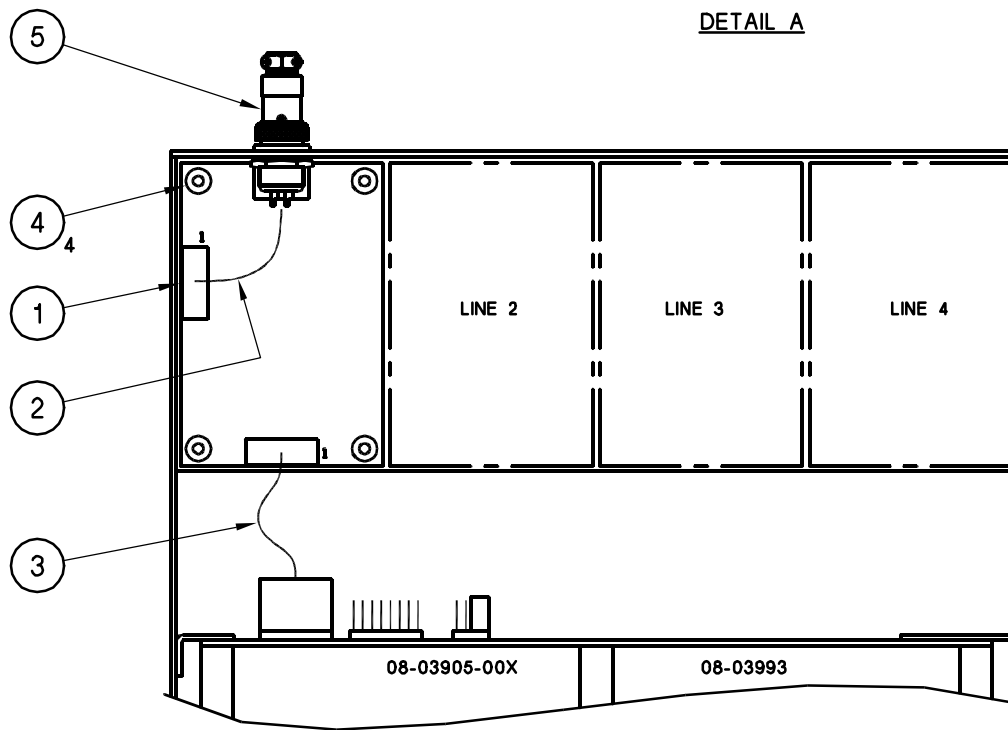
1. REMOVE 4 SCREWS SECURING TOP & BOTTOM COVERS ON 8571 REMOTE CONTROL INTERFACE & REMOVE COVERS.
2. IF CONVERTING FROM AN EXISTING 2W CONFIGURATION TO A 4W CONFIGURATION, REMOVE 2 SCREWS SECURING TYPE 8807 LINE ISOLATION UNIT TO CHASSIS ON APPROPRIATE LINE POSITION, DISCONNECT PLUG CONNECTOR FROM BACKPLANE & WITHDRAW UNIT.
3. FIT 8 PIN CONNECTOR ON LOOM 08-04152 (ITEM 2) TO 'LINE X' (WHERE 'X' IS 1-4) CUT-OUT IN CHASSIS REAR PANEL.
4. FIT 4 WIRE INTERFACE PCB ASSEMBLY 08-03995-001 (ITEM 1) TO CHASSIS POSITIONED ACCORDING TO THE LINE BEING FITTED USING 4 SCREWS (ITEM 4).
5. FIT LOOM 08-04152 (ITEM 2) TO 4 WIRE INTERFACE PCB ASSEMBLY CONNECTOR P1 ENSURING RED DOT ON CONNECTOR ALIGNS WITH DOT ON PCB.
6. FIT LOOM 08-04153 (ITEM 3) TO 4 WIRE INTERFACE PCB ASSEMBLY & BACKPLANE PCB CONNECTOR CORRESPONDING TO THE LINE BEING FITTED, ENSURING RED DOTS ON CONNECTORS ALIGN WITH THOSE ON PCB'S.
7. ENSURE LINE DISABLE LINK/S ARE IN PLACE ON BACKPLANE PCB CORRESPONDING TO NUMBER OF LINES FITTED ACCORDING TO 8571 LINE DISABLE LINK TABLES IN 8570/8571 OPERATORS & INSTALLATION HANDBOOK.
8. FIT TOP & BOTTOM COVERS TO 8571 REMOTE CONTROL INTERFACE & REPLACE SCREWS.

PARTS LIST

ITEM	PART No	DESCRIPTION	QTY
-	15-10373-001	FITTING INSTRUCTIONS	-
1	08-03995-001	4 WIRE INTERFACE	1
2	08-04152	LOOM	1
3	08-05143	LOOM	1
4	31-23006-582	SCREW, M3x6	4
5	60-00081-320	SOCKET, 8 WAY	1



DETAIL A



DETAIL B

DIMENSIONS IN mm

FILE No.
15\10373_2.DWG

	DRN	APJ	SCALE	© CODAN PTY LTD, A.C.N. 007 590 605: 1997 TITLE OPTION 4W FITTING INSTRUCTIONS 8570/8571
	CHKD	AMJ	DATE	
MATERIAL	APPD	NJA	19-9-91	DRAWING/DOC NO. A2 15-10373-001
	TOLERANCES UNLESS OTHERWISE STATED			
FINISH	2 PLACES DEC. ±0.25 1 PLACE DEC. ±0.5 0 PLACE DEC. ±1 ANGULAR ±2°		ISS	SHT. 1 OF 1
			2	

REDRAWN